



	TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN NO: KAIZEN IDEA SHEET	
	TPM CIRCLE NAME :-	LOSS NO. / STEP										
	DEPT :-QA	RESULT AREA	P	Q			C	D	S	M		
CELL :-	CELL NAME:- DGS	MACHINE / STAGE:- HPT							OPERATION:- HPT MACHINING			
KAIZEN THEME :- To eliminate the possibility of customer complaint			IDEA :- .						BENCHMARK Wrong Riveting TARGET No customer complaint KAIZEN START 15.11.16 KAIZEN FINISH 18.11.16			
WIDELY/DEEPLY:-			COUNTERMEASURE :- Provide a sliding rack system in which the rack is open according to the DGS model running at the hard part machining stage.						TEAM MEMBERS :- SANDEEP PARIHAR , GAURAV VERMA			
PROBLEM / PRESENT STATUS:- No Identification is provided for Rivet pressing at the HPT m/c stage for DGS different model & possibilities of wrong rivet pressing in wrong model.									BENIFITS :- 1. No Customer Complaint. 2. No damage on the component during wrong rivet pressing. 3. Autonomous inspection & morale up			
			BEFORE			AFTER			KAIZEN SUSTENANCE			
WHY - WHY ANALYSIS :- WHY 1:- Customer complaint WHY 2:- Wrong rivet pressing in DGS model. WHY 3:- Mixing of rivet of different DGS model. WHY 3:- No identification and space specified for rivets for different DGS model.			RESULT :- 1. No Customer Complaint. 2. No damage on the component during wrong rivet pressing. 3. Identification provided. 4. Operator morale increase.						WHAT TO DO :- Provide a sliding rack. HOW TO DO :- FREQUENCY :- Daily			
ROOT CAUSE :- No identification & location specified.									COST INCURRED FOR MAKING KAIZEN			
			MATERIAL COST RS.		LABOUR COST RS.		TOTAL COST RS.					
			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
			SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS					
					24.12.16	/Prod.	In process					
REGISTRATION NO&DATE:												
REGISTERED BY :-												
MANAGER'S SIGN :-												